



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

604.0023-3
Job Sheet 197706



Part No: 604.0023-3

Job Qty: 4 pcs

Part Name: Bracket Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/15/19

Job Tracking No:

Due Date: 7/17/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 604.0023 REV:E IPP REV:A 19.07.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Conventional Lathe - 1	4 pcs	7/17/19		0.25	0.67	Conventional Lathe - 1		
							Conventional Lathe - 2		
120	Conventional Mill - 1 - B4B	4 pcs	7/17/19		0.25	0.67	Conventional Mill - 1 - B4B		
							Conventional Mill - 2 - B4B		
130	QC 2	4 pcs	7/17/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S198656



Part: 604.0023-3

Job No: 197706

Serial No/Batch: S198656

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/19

				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
140 QC 8	4 pcs	7/17/19	0.00 0.00	QC 8 - 12	mK 19/07/17
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Packaging 3-1 - Stock - B4B	4 pcs	7/17/19	0.00 0.00	Packaging 3 - 1 - B4B	PC GA TRD
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	4 pcs	7/17/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21
Part Op 110 - 1- PICK 604.0023-2 AND PART OFF TO SIZE, CHAMFER AS DWG 2- DEBURR Descriptions: 120 - DRILL HOLE AS PER DWG AND DEBURR 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
604.0023-2	Bracket Pin	4 pcs (1 ea)	110-Conventional Lathe - 1	S198064	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Conventional Lathe - 1	604.0023-2	4	0	0	
Part Specifications					
Specifications could not be found.					

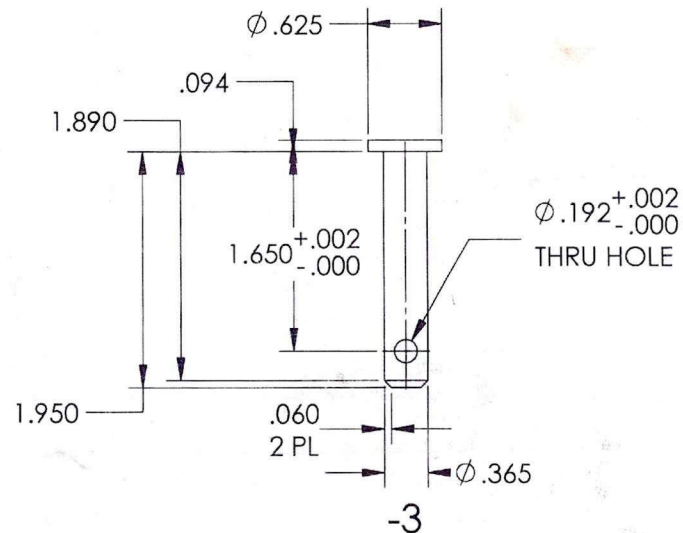
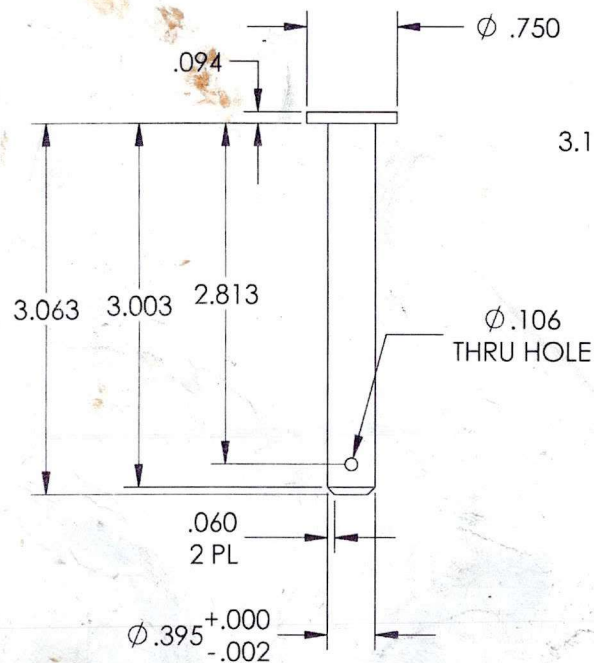
Plex 7/15/19 10:42 AM dart.lacelle.linda

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NOTES:

1. MATERIAL: STAINLESS STEEL 17-4 H900 OR H1150 PER AMS 5643.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	PREVIOUS FAA PROJECT CANCELLED		
B	RESUBMIT	07/27/04	D. PARROT
C	INCORPORATED ECN 00582	09/09/04	S. JOSEPH
D	INCORPORATED ECN 05998	06/28/18	P. BRAVO
E	INCORPORATED ECN 06091	09/24/18	P. BRAVO



QTY	PART #	DESCRIPTION	MAT'L	SPEC.
3	604.0023-3	BRACKET PIN (FWD)		
2	604.0023-2	BRACKET PIN (OUTBOARD)		
1	604.0023-1	BRACKET PIN		
PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE	01-03-02	
604.0018		DRAWN BY	CHECKER	
		11/04/01	11/04/01	
		DRAWING APPROVAL	D. PARROT	
		07-27-04		
		CONTRACT NO.		
		UNLESS OTHERWISE SPECIFIED		
		ALL DIMENSIONS ARE IN INCHES		
		TOLERANCES ARE:		
		2 PLACE DECIMALS ±.01		
		3 PLACE DECIMALS ±.005		
		ANGLES ±.5°		
		SCALE	NONE	
		SHEET	1 OF 1	

DART
AEROSPACE
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(760)-724-5300

BRACKET PINS
REV E
604.0023

